



Air Techniques
INTERNATIONAL

Protecting People, Products, and Critical Infrastructure

Aerosol Photometer 2i

Operation and Maintenance Manual

(This Page Intentionally Left Blank)

Contents

Chapters

CHAPTER 1	Introduction and Precautions	7
	Scope of Manual	7
	Definitions	7
	Definiciones	8
	Définitions	8
	Definitioner	9
	定义	9
	User Responsibility	10
	Precautions	10
	Compliance	12
	For Customers in Canada	12
	For Customers in the USA	12
	Disposal of Old Electrical & Electronic Equipment	13
CHAPTER 2	Photometer Overview	14
	Instrument Description	14
	Filter Leak Testing: The Most Common Application	15
	How the Photometer Operates	16
	Theory of Operation	16
	Sampling System	16
	Light Scattering Chamber (LSC)	17
	Capabilities	17
	Input / Output Features	17
	Utility Requirements	18
CHAPTER 3	Unpacking and Setting Up the Photometer	19
	Packing List	19
	Unpacking	19
	Installation	20
	Before You begin	20
	Connecting Electrical Power	20
	Connecting the Scanning Probe	21
	Connecting the Interface Ports	22
	USB Port	22
	Printer Port	22
CHAPTER 4	Know Your Equipment	23
	Front Panel General Overview	23
	Rear Panel General Overview	24
	Scanning Probe Overview	25
	Thermal Printer Overview	26
	Function Keys	27
	Sampling Ports	27

CHAPTER 5	Operating the 2i: Basic Operation	28
	Before You Begin	28
	Basic Operation	29
	Reporting Modes	32
	Summary Mode	32
	Monitoring	34
	Continuous	36
	Alarms Modes and Set Point	36
	Alarm Set Point	36
	Alarm Modes	37
	Icons	38
CHAPTER 6	Software Reference	39
	Software Description	39
	Start-up Screen	39
	Making Entries	40
	Entering Numerical Values	40
	Turning Options Flags On or Off	41
	Using the Alphanumeric Keypad	41
	General Screen Structure	42
	Menu Structure and Options	43
	Menu Structure	43
	Run Mode Screen	44
	Top Level Menu Options	45
	Alarm Set Point	46
	Alarms	47
	Set 100% to Upstream Concentration	47
	Instructions	48
	Measuring the Upstream Aerosol	48
	Accepting the Result	49
	Aerosol Concentration Result Too Low	49
	Aerosol Concentration Too High	50
	Set Internal Reference	50
	Available Aerosol Reagent Selections	50
	Use Previous 100% Settings	51
	Re-establish Zero	51
	Setup	52
	Aerosol Noise Suppression	52
	Reporting Functions	54
	Date and Time	55
	Display	56
	Error Messages	57
CHAPTER 7	Application Notes	59
	Abbreviations List	59
	Aerosol Correction Factors	59
CHAPTER 8	Maintaining the Photometer	60
	Definitions and Features	60
	Recommended Scheduled Maintenance	61

	Daily	61
	Annually	61
	Replacing the Main Power Fuses	62
	Cleaning the Lint Screens	62
CHAPTER 9	Troubleshooting Guide	63
	Instrument Will Not Power Up	63
	Error E1 – Sample Line Blockage	63
	Error E2 – Out of Temperature Range	64
	Error E3 – Photomultiplier Tube (PMT) Inoperable	64
APPENDIX A	Contacting ATI	65
	For Technical Support or Application Questions	65
	For Customer Service	65
APPENDIX B	Warranty	66
	Limitation of Warranty	66
	Service Policy	67
	Contact Us	67
APPENDIX C	Specifications	68
	Main Unit Physical Characteristics	68
	Operational Requirements	68
	Operating Conditions	68
	Aerosol Detection	68
	Data Output Formats	68
	Outputs	68
APPENDIX D	Maintenance and Spare Items	69
APPENDIX E	Accessories	70
	Scanning Probe	70
	Thermal Printer Module	70
	Wheeled Transport/Shipping Case	70
	Carry-On/Shipping Case	70
APPENDIX F	Manual Revision History	71
APPENDIX G	Español – Precauciones	72
APPENDIX H	Français – Précautions	74
APPENDIX I	中文 – 预防	76
APPENDIX J	Svenska – Försiktighetsåtgärder	78

Figures

Figure 1: Front Panel Overview	23
Figure 2: Rear Panel Overview	24
Figure 3: Scanning Probe Overview	25
Figure 4: Thermal Printer Overview	26
Figure 5: Basic Operation of the 2i Aerosol Photometer	29
Figure 6: Sample Summary Mode Reporting Ticket	34
Figure 7: Sample Monitoring Mode Data Output	35
Figure 8: Start-up Screen	40

Figure 9: Alphanumeric Keypad	42
Figure 10: Screen Structure	42
Figure 11: Overview of the 2i Menu Structure	43
Figure 12: Running Mode Screenshot	44
Figure 13: Main Menu Screenshot	45
Figure 14: Setting the Alarm Set Point Screenshot	46
Figure 15: Setting the Alarms Screenshot	47
Figure 16: Set 100% to Upstream Concentration Initial Screenshot	48
Figure 17: Set 100% to Upstream Concentration Measurement Screenshot	49
Figure 18: Set 100% to Upstream Concentration Final Screenshot	49
Figure 19: Select Reagents Screenshot	50
Figure 20: Set Internal Reference Screenshot	51
Figure 21: Setup Menu Screenshot	52
Figure 22: Aerosol Noise Suppression Screenshot without Probe	53
Figure 23: Aerosol Noise Suppression Screenshot with Probe	53
Figure 24: Reporting Functions Screenshot	54
Figure 25: Date and Time Menu Screenshot	55
Figure 26: Set Time Screenshot	55
Figure 27: Set Date Screenshot	55
Figure 28: Set Date Format Screenshot	56
Figure 29: Display Setup Screenshot	56
Figure 30: Display Setup Screenshot	57
Figure 31: Error Message Screenshot	57

Tables

Table 1: Serial Port Settings	22
Table 2: Summary Reporting Mode Ticket	33
Table 3: Monitoring Reporting Mode Ticket.....	35
Table 4: Icons Description	38
Table 5: Running Mode Options.....	44
Table 6: Main Menu Options.....	45
Table 7: Alarm Set Point Options List.....	46
Table 8: Alarm Selection Options List	47
Table 9: Internal Reference Set Point	51
Table 10: Noise Suppression Options List.....	54
Table 11: Reporting Mode Options List	54
Table 12: Date and Time Menu Options List	56
Table 13: Date and Time Menu Options List	57
Table 14: List of Operator Error Messages.....	58
Table 15: Abbreviations List	59
Table 16: Aerosol Correction Factors List.....	59
Table 17: Replacement Fuses for the 2i.....	62
Table 18: Maintenance and Spare Items	69
Table 19: Accessories List	70
Table 20: Manual Revision History	71

CHAPTER 1

Introduction and Precautions

Scope of Manual

These instructions cover the specifications, features, operation, maintenance, and troubleshooting for the 2i Digital Aerosol Photometer.

These instructions also contain important information required for the safe operation of the instrument. Before using this instrument, all personnel associated with the operation must read and understand this entire manual and become familiar with the terminology.

Failure to follow the specified procedures and precautions could result in **PERSONAL INJURY** or **DAMAGE** to the unit.

Definitions

The following defines the warnings, cautions and notes used throughout this manual.



Warning
Indicates a strong possibility of severe personal injury or death if instructions are not followed.



Caution
Indicates a possibility of equipment damage if instructions are not followed.



Note
Indicates that helpful information is provided.

Definiciones

Las siguientes anotaciones definen los peligros, cuidados y notas usadas a lo largo de este manual.



Advertencia
Indica una fuerte probabilidad de serias lesiones personales o muerte si no son seguidas las instrucciones.



Cautela
Indica una posibilidad de daños al equipo si no son seguidas las instrucciones.



Nota
Indica que se suministra información útil.

Définitions

Les informations suivantes, définissent les symboles, précautions et notes présentes dans ce manuel.



Avertissement
Indique la possibilité de dommages corporels graves pouvant entraîner la mort, si les instructions ne sont pas suivies.



Attention
Indique la possibilité d'endommager l'équipement si les instructions ne sont pas suivies.



Note
Indique que des informations utiles sont fournies.

Definitioner

Efterföljande text beträffande varningar, varsamhet och noteringar är genomgående för hela manualen.



Varning

Innebär att allvarlig personlig skada eller död kan inträffa om instruktionerna inte följs.



Varsamhet

Innebär att skador på utrustning kan inträffa om instruktionerna inte följs.



Notera

Innebär att användbar information ges.

定义

下面定义了在这本说明书中所有的警告,小心,注意.



警告

表示如果不按照指导操作,引起个人人身伤害甚至死亡的可能性很高.



小心

表示如果不按照指导操作,可能会损害仪器



注意

表示提供了有用的信息.

User Responsibility

The user must:

1. read and comprehend the information contained in this manual before using the product;
2. have an understanding of the electrical and mechanical system principles used in the operation of this photometer;
3. be trained in the proper use of electro-mechanical equipment;
4. properly use this product for the intended purpose and follow all regulations and procedures that apply to the location where this product is used;
5. maintain the product as specified in this manual;
6. maintain in proper working condition any other equipment associated with the operation of this product.

Precautions



Warning – General Safety Rules

Read and understand all instructions. Failure to follow all instructions listed below may result in electric shock, fire or serious personal injury. The warnings, cautions, and instructions discussed in this operation and maintenance manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this equipment, but must be supplied by the operator.



Caution – Shipping Hazard

When returning a 2i-N for service, the end user must remove the potentially contaminated sampling train prior to shipping the instrument. Refer to the 2i-N addendum for the proper procedure.



Caution – Serviceability

There are no user-serviceable parts inside the instrument. Refer all repair and maintenance to a qualified factory-authorized technician.



Caution - Maintenance

Incorrect fuse replacement may damage internal components of the photometer.



Warning – Electrical Hazard

- Electrical hazard that can cause severe injury or death.
- The electrical housing contains multiple high-voltage sources. Do not insert any objects under the cover



Warning – Damaged Equipment

- Do not operate the equipment with a damaged cord or plug or after the equipment has malfunctioned, or been damaged in any way.
- Contact ATI Service Department for advice on examination, repair, electrical or mechanical adjustment.
- Failure to follow the prescribed procedures may result in a hazardous situation.

Compliance

The 2i Aerosol Photometer complies with the following standards:



Contact ATI for the Certificate of Conformity.

For Customers in Canada



Note – Regulatory Information
This Class B digital apparatus complies with Canadian ICES-003.
Cet appareil numérique de la Classe B est conforme à la norme NMB-003 du Canada.

For Customers in the USA



Note – Regulatory Information
This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
• Reorient or relocate the receiving antenna • Increase the separation between the equipment and

receiver

- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected
- Consult the dealer or an experienced radio/TV technician for help

Disposal of Old Electrical & Electronic Equipment



This symbol on the product and / or accompanying documents means that used electrical and electronic products should not be mixed with general household waste. For proper treatment, recovery and recycling, please take this product(s) to designated collection points where it will be accepted free of charge. This symbol is only valid in the European Union. If you wish to discard this product, please contact your local authorities or dealer and ask for the correct method of disposal.

This product shall not be treated as household waste. Instead, it shall be handed over to the applicable collection point for recycling of electrical and electronic equipment. By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product. The recycling of materials will help to conserve natural resources.

For more detailed information about recycling of this product, please contact your local Civic Office, your household waste disposal service or the Company where you purchased this equipment.

CHAPTER 2

Photometer Overview

Instrument Description

The 2i is a forward light-scattering, linear digital photometer. It operates on 100 to 240 Volts, 50 or 60 Hz, adjusting automatically. Its most basic function is to sample air or other gases and report the mass concentration of particulates in the sample. The primary application for the 2i is integrity/leak testing of HEPA/ULPA filtration systems.

The 2i is a compact and lightweight instrument. The instrument case is constructed of rugged die cast aluminum. The pressure-sensitive keypad and large, bright LCD display and indicators provide ease of operation and readability. The auto-ranging and one-step zeroing features assure the accuracy of all readings.

Using the 2i is extremely intuitive through the use of a basic menu structure. Operation of the instrument is simple and straight forward. Use of the fully compatible *iProbe* affords full unit control from the scanning probe. The 2i provides easy access to real-time results via USB or optional printer, while remaining versatile enough to accommodate special testing needs that have become commonplace in today's filter testing industry.

When all of these elements come together as they have in the 2i, the testing process ceases to be a training intensive exercise and becomes a "set and forget" secondary routine performed as part of the daily work requirements in clean room testing.

Filter Leak Testing: The Most Common Application

The most common application of the Aerosol Photometer 2i is to detect leaks in high-efficiency filtration systems (HEPA & ULPA). To validate the integrity of a filtration system, a known challenge agent consisting of an airborne test aerosol is generated and introduced upstream of the filter. The challenge agent provides particulate matter upstream of the filter to allow measurements downstream of the filter.

The test aerosol is introduced into the upstream side of the filter(s) as far from the filters as is practical to insure adequate mixing. Ideally, a distance of 10 duct diameters upstream is considered the minimum. A sample of the aerosol-air mixture should be taken from the upstream side, close to the center of the filter/filter bank. This sample is used to establish a 100% base line for the upstream concentration. The 2i is adjusted as described in the Operating Section to set the 100% reading and the stray light is adjusted automatically. The stray light adjustment compensates for light reflection off internal surfaces of the scattering chamber. After these adjustments have been made, the 2i instrument is ready to check for filter leaks/integrity downstream.

The filter test is performed with the use of the scanning probe. The filter and the perimeter of the filter pack should be scanned by passing the probe in slightly overlapping strokes so the entire area of the filter is sampled. The end of the probe should be held one inch from the filter surface. Separate passes should be made around the entire periphery of the filter, along the bond between the filter pack and the frame, and around the seal of the filter. Readings on the meter will indicate percent of penetration.

The display indicates the percent of leakage through or around the filter. The *iProbe* is supplied with the industry standard rectangular, blue isokinetic nozzle. This nozzle is used for fast scanning and is accepted by many standards, including NSF 49-2008.

Other optional probes are available, a round, black 1 inch (25 mm) in diameter nozzle, which complies with NSF (National Sanitation Foundation) Standard 49-1992, and a round, red, isokinetic nozzle. The isokinetic nozzles are designed for media face velocities of 90 +/- 20 feet per minute (fpm) when using a 1 cfm (28.3 L/min) sample rate.

How the Photometer Operates

Theory of Operation

When air or gas is drawn through the instrument, particulate matter in the sample passes through the focal point of the scattering chamber. Particles scatter light which is detected by the photomultiplier tube, which converts the light into an electrical signal. The signal is amplified and digitized, then analyzed by a microprocessor to determine the intensity of the light scattered by the signal. This signal is then compared to a known reference signal to provide an output that is normalized to the reference response.

A photometer is ideally suited to detect particulate matter in air or gas, reporting the mass concentration encountered on the unit display. Particles from less than 0.1 micron to approximately 600 microns can be readily detected by the 2i. Since the photometer reports concentration of particulate matter, many applications are possible.

Sampling System

A vacuum pump in conjunction with a flow meter, onboard sensors and closed feedback loop provides a constant volumetric sample flow rate of 1 cfm (28.3 liters per minute). The 2i uses an oil-free, dual head, diaphragm pump with a direct-coupled DC motor.

Solenoid actuated valving directs the airflow through the sampling system to the scattering chamber from three possible sources. The **CLEAR** position directs particle free air from an internal 0 REFERENCE filter to the scattering chamber for zeroing the instrument. The **UPSTREAM** position permits sampling of the air above the filter being challenged, and the **DOWNSTREAM** position permits sampling of the air that penetrates the filter.

Light Scattering Chamber (LSC)

The scattering chamber is not only an integral part of the sampling system; it is a major component in itself. The scattering chamber is a complex electro-optical unit that consists of a pair of hollow cones connected at the apexes. A pair of collimating lenses first straightens the light emerging from the light source, and then focuses it at the center of the sampling cone. An aperture forms a dark cone around the photomultiplier, preventing light from arriving directly on the photomultiplier. A condensing lens opposite the LED source focuses light scattered into this dark cone onto the photomultiplier tube.

Capabilities

The Aerosol Photometer 2i will measure percentage leakage or absolute aerosol concentration. By using a 100% baseline of 100 micrograms per liter of aerosol, it is possible to directly read the concentrations of aerosols.



Note

Before attempting to operate this unit, become familiar with the features and functions.

Input / Output Features

Alarms:

The 2i, when used in conjunction with the *iProbe*, provides the user three sensory alarms: audible, visual, and vibratory. When a reading exceeds the user-selected alarm point the display will turn red, a tone will sound, and the *iProbe* will vibrate, if enabled.

Data Output:

Leakage data is sent out the unit's USB port. This data may be logged using contemporary data acquisition software in real-time. Multiple types of data formatting are available to satisfy a wide range of applications (see "Reporting Modes" page 32 for more details). A "Hard Copy" of the data can also be printed using the optional printer accessory when "Summary" reporting mode is selected.

Utility Requirements

Power

The 2i is equipped with a "Universal AC" power supply capable of handling 100 to 240 VAC, 50 or 60 Hz. A line power conditioner and surge protector is recommended.

Ambient Air Conditions

While the instrument was design to be operated through a wide range of environmental conditions, we recommend its use in a controlled environment where the temperature is between 5°C and 50°C (41°F to 122°F Fahrenheit) and the relative humidity is between 5% and 95% non-condensing.



Note
A dedicated power line is recommended for stable machine operation.

CHAPTER 3

Unpacking and Setting Up the Photometer

Packing List

The 2i ships complete, ready to install and operate. Any additional accessories purchased on the same order will be listed as separate line items on the shipment packing list. Please confirm receipt of all line items prior to commissioning of the instrument.

Shipping with the standard 2i will be the following. Individual items may be packaged separately or installed:

- ☐ Sturdy Shipping instrument case
- ☐ "Operation and Maintenance" Manual
- ☐ Calibration Report
- ☐ *iProbe* Scanning Probe with umbilical
- ☐ 12 feet of clear "Upstream" sampling tube
- ☐ One set of spare 'O'-rings and lint screen
- ☐ Power Cord (NEMA 5-15 125V or CEE 7/4 "Schuko" 250V configuration)
- ☐ NSF 49:2008 Isokinetic (blue) rectangular nozzle

Unpacking

Wherever possible, packing materials should be retained for storage or future shipment and transportation needs.

After unpacking, if anything is missing or appears to be damaged, contact ATI Customer Service immediately: USA +1 (410) 363-9696 or info@ATItest.com; UK +44 (0) 1462 676446 or salesUK@ATItest.com (see "APPENDIX A - Contacting ATI" page 65).

Installation



Warning

If the unit is used in a manner not specified within the user's manual, the protection offered by the equipment may be impaired.

Before You begin

You will need the following items to set up the Aerosol Photometer Model 2i

- ☐ Electrical outlet (100 VAC to 240 VAC)
- ☐ 2i Scanning Probe or PVC Sampling Tube
- ☐ 5°C to 50°C ambient temperature
- ☐ Less than 95% RH, non-condensing.



Note

High ambient temperatures may create instability in the readings.

Connecting Electrical Power

Voltage and current requirements for the Aerosol Photometer Model 2i are:

- ☐ 100 to 240 VAC, 2 amps

The Aerosol Photometer automatically adjusts to operate at the correct AC voltage for the destination country (given this voltage is within the specifications described in "APPENDIX C Specifications page 68). This voltage is noted on a label attached to the back panel of the instrument. The power cord contains a plug which is specifically adapted to the destination country.

You are responsible for plugging the power cord into a matching receptacle. To connect the Aerosol Photometer to electrical power, do the following:

1. Check to make sure the Aerosol Photometer is turned off. (Refer to Figure 2: Rear Panel Overview, for the location of the power switch.)

2. Plug the power cord into a matching power outlet.



Warning

Before connecting the power cord to the power outlet, make sure the cord has not been cut or otherwise damaged during shipment.

Connecting the Scanning Probe

If using the Aerosol Photometer 2i with the Scanning Probe, you should first connect the *iProbe* to the umbilical. To do so, connect the umbilical's electrical connector to the 7-pin connector on the end of the probe. Connect the aerosol sampling line quick-connect fitting to the quick-connect connector on the butt of the probe (see "Scanning Probe Overview" page 25 for the probe description).



Note

The two pneumatic quick-connect fittings are not interchangeable; the smaller one must be connected to the *iProbe*, while the larger one must be connected to the 2i base unit.

Once the umbilical is connected to the scanning probe, connect the other end to the base unit. Connect the umbilical's electrical connector to the 7-pin connector on the front panel of the 2i. Connect the aerosol sampling line quick-connect fitting to the quick-connect port of the photometer marked "DOWNSTREAM" (see "Front Panel General Overview" page 23 for the front panel component description).



Note

Always check the lint screen located on both sampling ports before instrument use (see "Maintaining the Photometer" page 60 for the procedure).



Note

When using the *iProbe* with the 2i, the probe should be connected to the photometer before the power is turned on if possible. Otherwise the *iProbe* display may show the following message until the main unit has reached the running mode:

“Waiting for User to complete current Base operation”

Connecting the Interface Ports

The 2i comes equipped with two standard Interface Ports: a USB port and a printer port.

USB Port

The USB port is intended for interface with a computer to provide serial data acquisition capability. An industry standard USB Type ‘A’ Male to Type ‘B’ Male cable is required. The serial port connection settings are listed in the following table.

Table 1: Serial Port Settings

Setting	Value
Transfer Speed	9600
Data Bits	8
Stop Bits	1
Parity Control	N
Flow Control	None

Printer Port

A 5-pin mini-DIN circular connector provides the interface for the optional thermal printer. The connector is keyed to prevent improper connection. To connect, orient the arrow toward the top and insert the connector in the receptacle.

Note – Port Usage

Do not use the Printer Port with equipment other than those designed and supplied by ATI. Damage to the equipment might result from such action

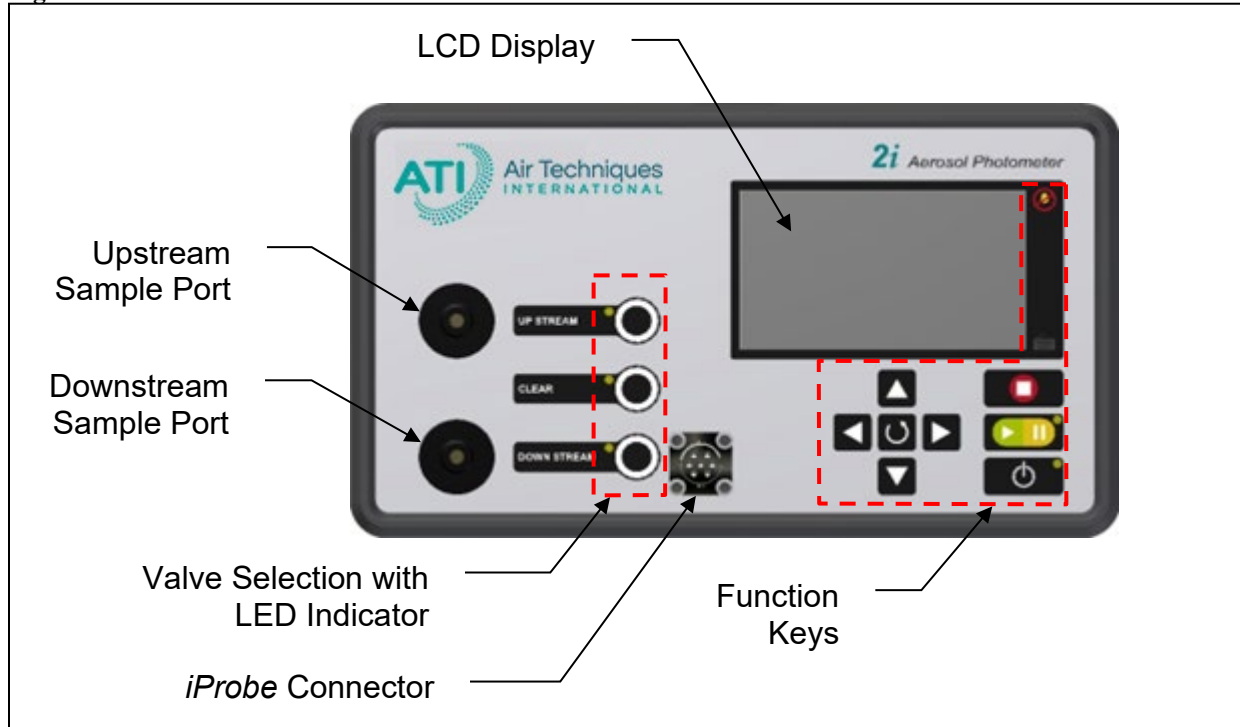


CHAPTER 4

Know Your Equipment

Front Panel General Overview

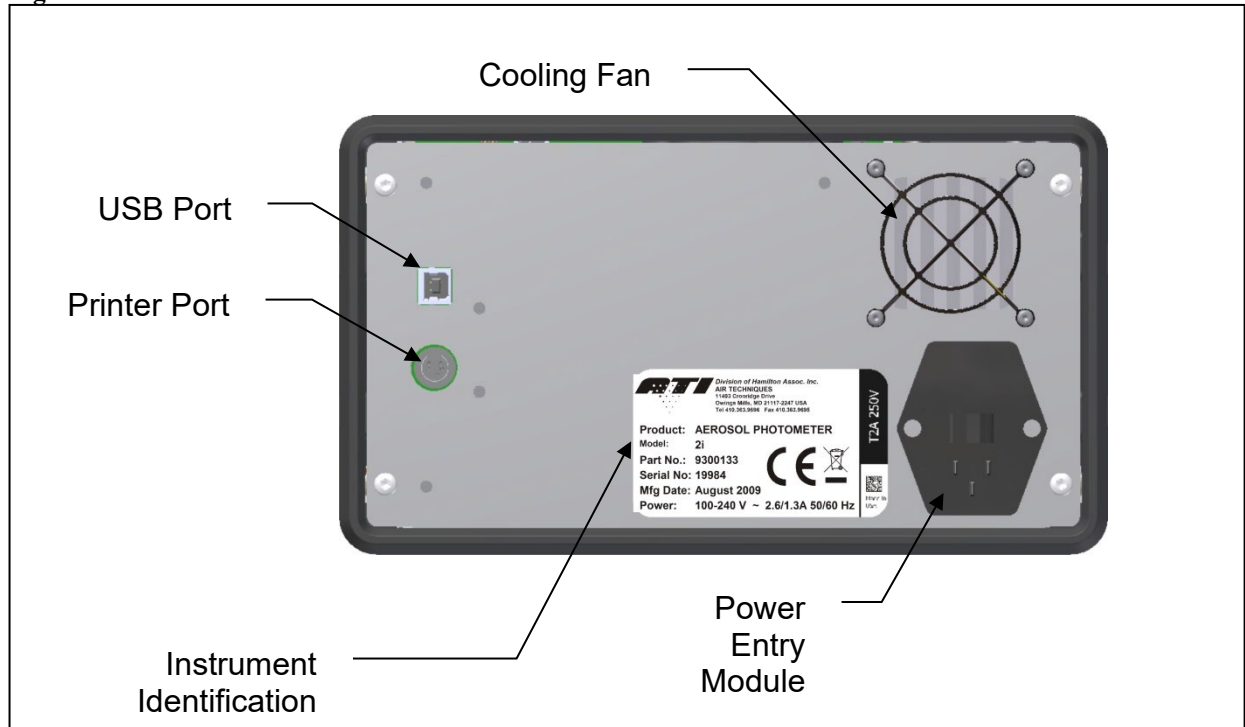
Figure 1: Front Panel Overview



Description	Function
LCD Display	The color LCD display is the primary interface with the 2i. During operation, percent leakage readings are displayed as well as icons informing the user of the selection and status of alarms, selections and connected peripherals.
Function Keys	The function keys are used to access the settings and operating parameters with the menu structure.
Valve Selection with LED Indicator	Pressing one of the buttons will select the port as the source of aerosol and a blue LED will indicate the selection.
Upstream Sample Port	Connects to the sample tubing that is used to measure the upstream aerosol concentration.
Downstream Sample Port	Connects to the sample tubing that is used to measure the downstream aerosol concentration.
<i>iProbe</i> Connector	A 7-pin circular connector with bayonet lock provides the electrical connection for the scanning probe.

Rear Panel General Overview

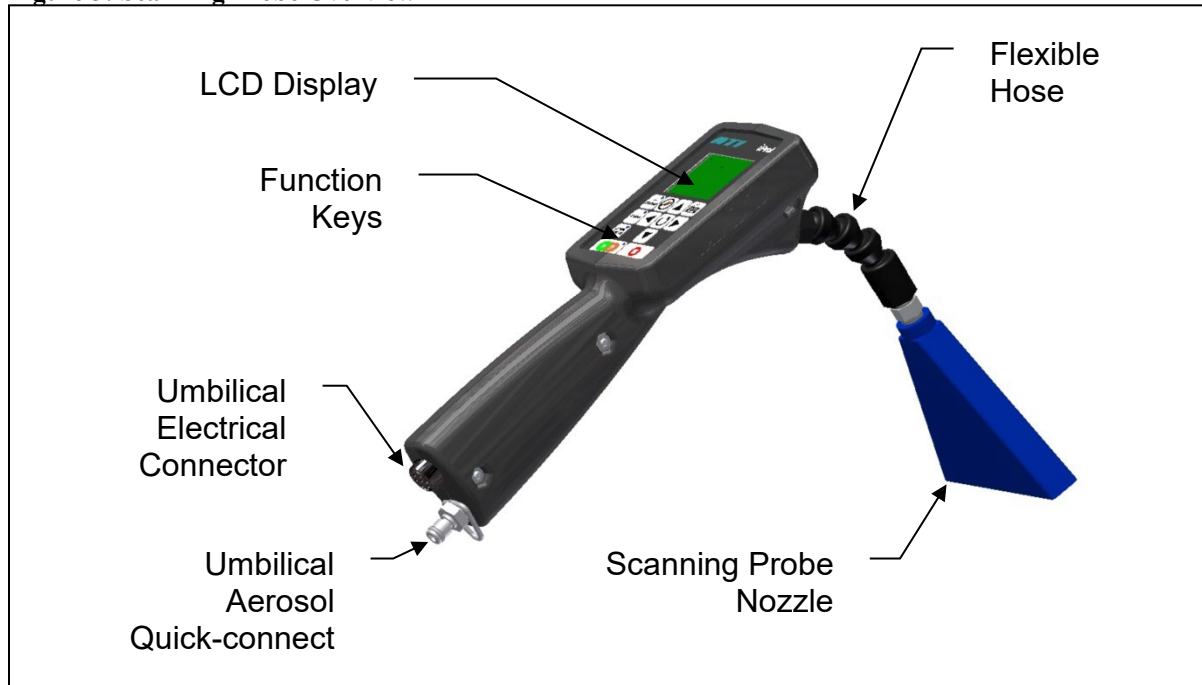
Figure 2: Rear Panel Overview



Description	Function
Printer Port	Connection port for the optional thermal printer.
USB Port	Connection port to interface with a computer or data acquisition system.
Power Entry Module	Connects the instrument to the wall outlet. It also contains the fuses and the power ON/OFF switch.
Instrument Identification	Provides the operator with useful information regarding the 2i, such as serial number and power ratings.
Cooling Fan	Provides temperature management inside the instrument enclosure.

Scanning Probe Overview

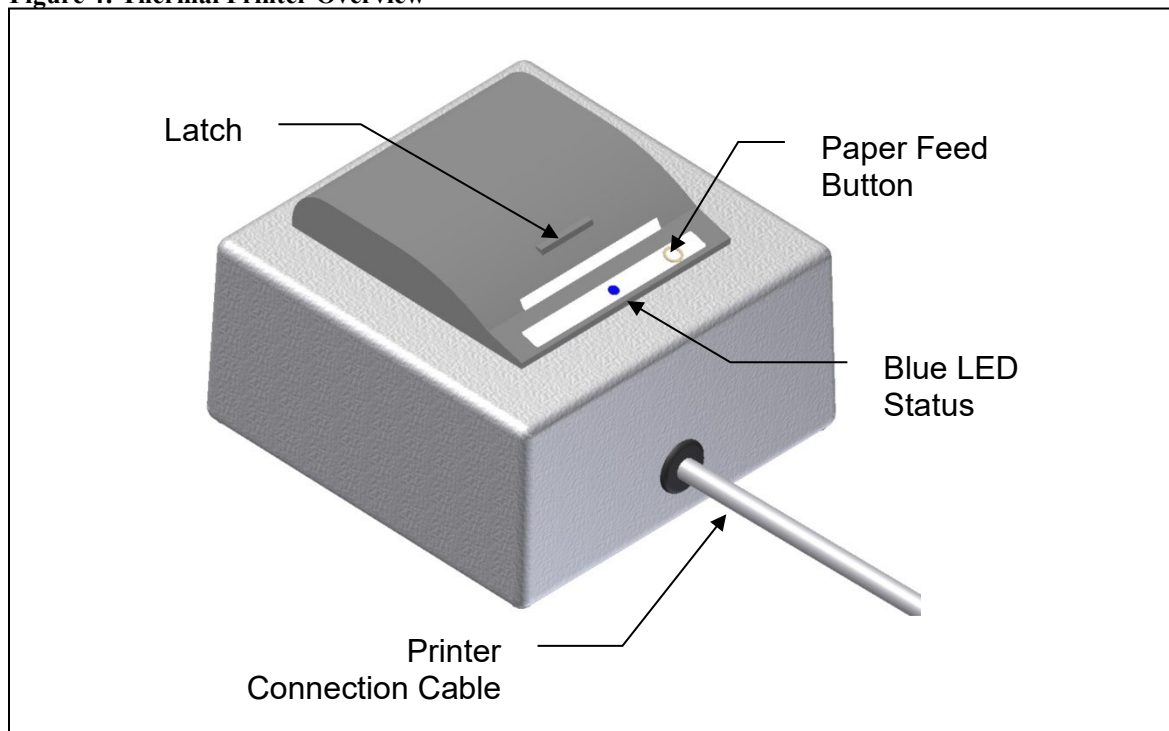
Figure 3: Scanning Probe Overview



Description	Function
LCD Screen	The color LCD display is the primary interface with the <i>iProbe</i> . During operation, percent leakage readings are displayed as well as icons informing the user of the selection and status of alarms, selections and connected peripherals.
Flexible Hose	The flexible hose allows the operator to orient the scanning probe nozzle at various angles. It facilitates filter scanning and provides for a more ergonomic position.
Function Keys	The function keys are used to access the settings and operating parameters with the menu structure. They also allow the user to change the sampling valve selection.
Umbilical Electrical Connector	A 7-pin circular connector with bayonet lock provides the electrical connection for the scanning probe umbilical.
Umbilical Aerosol Quick-connect	Connects to the scanning probe umbilical aerosol sampling tube.
Scanning Probe Nozzle	This nozzle complies with NSF 49:2008 for isokinetic sampling. All legacy ATI nozzles are compatible with the <i>iProbe</i> .

Thermal Printer Overview

Figure 4: Thermal Printer Overview



Description	Function
Latch	Pulling on the latch will unlock and open the cover to allow changing the paper roll.
Paper Feed Button	Pressing this button feeds blank paper from the roll.
Blue LED Status	Indicate the status of the printer. See "Troubleshooting Guide" page 63 for more information.
Printer Connection Cable	Connects the printer to the 2i base unit.

Function Keys

The function keys on the *iProbe* are identical to those of the 2i front panel. The *iProbe*, however, does not have a power button.

	Power Button
	To turn the instrument ON and OFF.
	Arrow Pad Buttons
	To navigate the menus, change values and accept choices. The center button is the enter key.
	Play / Pause Button
	To start the summary or monitoring reporting functions as well as pause them.
	Stop Button
	To stop the summary or monitoring reporting functions.
	Mute Button
	To mute the audible and vibratory alarms.
	Keyboard Button
	To call the keyboard to the screen for entering a scanning location.

Sampling Ports

The sampling ports connect the instrument to either the scanning probe or 12 feet of clear tubing. They are quick-connect type connectors and are removable.

Each port contains a lint trap that should be cleaned periodically to prevent clogging (see “Maintaining the Photometer” page 60 for the procedure).

CHAPTER 5

Operating the 2i: Basic Operation

Before You Begin

- 1) Attach the supplied power cord and connect to an appropriately rated electrical outlet. 110V @ 10 amps or 220V @ 5 amps.
- 2) Check the cleanliness of the upstream and downstream port lint traps. They should be free of fibers and debris.
- 3) Connect the *iProbe* electrical connector and sampling line to the main unit if desired.
- 4) Connect the printer accessory or data acquisition system if desired.
- 5) Enable operational power by placing the power ON/OFF switch located on the entry module in the 'ON' position.

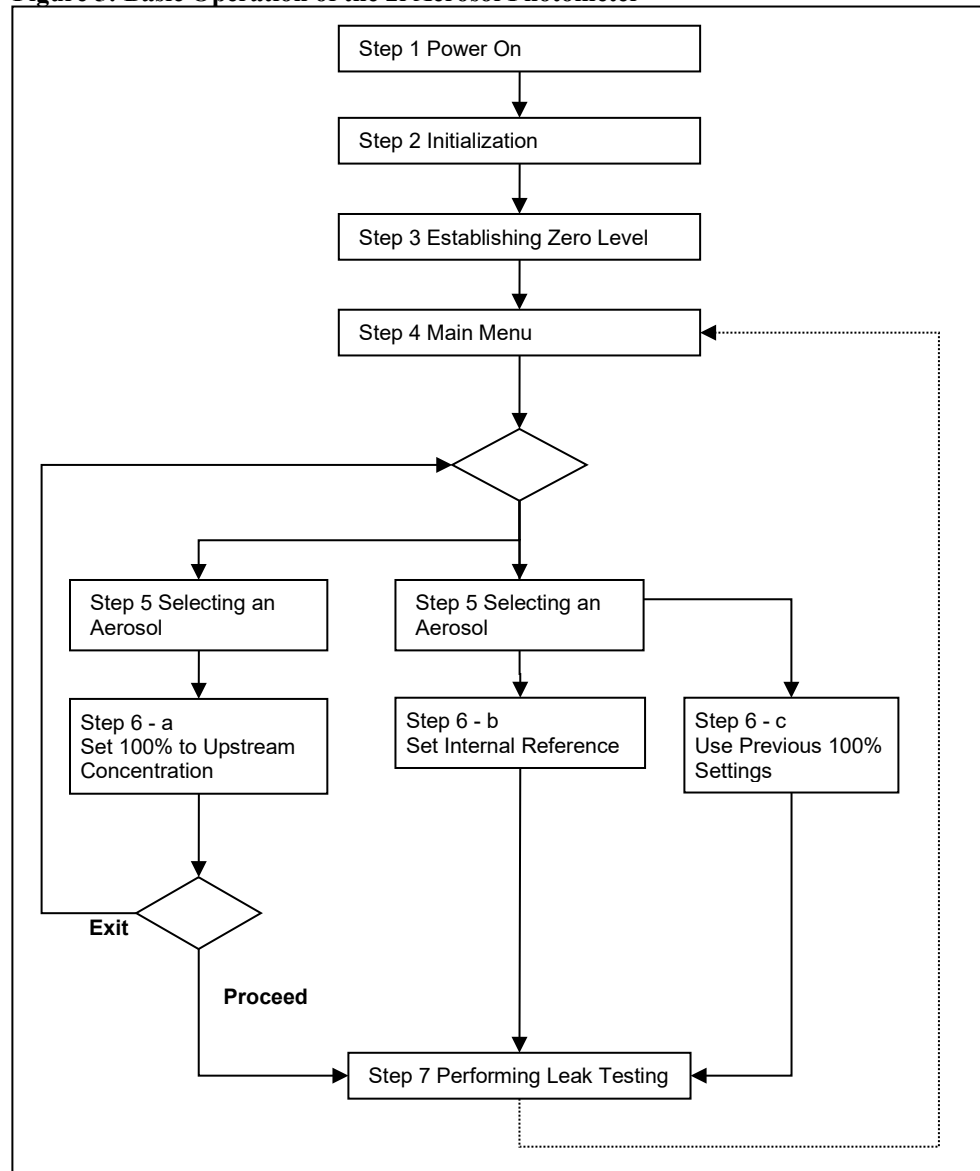


Note – User Manual

Make sure that the operator has been properly trained to use the instrument. At a minimum, he should have read this User Manual.

Basic Operation

Figure 5: Basic Operation of the 2i Aerosol Photometer



It is recommended that all routines be completed in the order they appear above to ensure reliable unit operation. Completion of these routines will provide a daily confirmation of the operational state of the photometer.

Step 1 Power On

Press the power button located at the lower right of the front panel.

Step 2 Initialization

When the unit is powered on, it undergoes an initialization cycle during in which it polls the system for available sensors and verifies communication with those sensors. The instrument will also regulate the sample flow and once it reaches 28.3 ALPM the initialization phase is complete.



Note
Other information available on the screen is the unit serial number, software revision, machine identification number and the total operating hours. See “Software Description” page 39 for details.

Step 3 Establishing Zero Level

After initializing, the unit will automatically proceed with establishing the zero level. This process takes approximately 10 seconds. If the unit cannot establish a zero, the operator will be prompted to retry up to three times. The operator should press the **Yes** button to retry or the **No** button to shut down the instrument. The operator will have to press the **Ok** button to shut down the instrument if the zero level cannot be established at the last attempt.

Step 4 Main Menu

Once the zero level is established, the instrument will display the main menu. The operator can then choose to change parameters, such as the reporting function, date and time, or the alarm settings. He must then decide the method he wants to use to set the 100% reference for the instrument.

Step 5 Selecting an Aerosol

Before proceeding with setting up the 100% it is good practice to verify that the correct reagent is selected.



Note
The instrument saves the last reagent selected in battery backed memory.

Step 6 Choosing a Setup Method

a Set 100% to Upstream Concentration

The instrument will attempt to establish its reference baseline to the aerosol introduced in the upstream aerosol port. If it is successful, an estimate of the aerosol concentration, relative to the selected internal reference reagent, and stability will be communicated to the user.



Note

Selecting HIGH as the internal reference reagent during this step allows sampling of upstream aerosol concentrations up to 600-ug/l for brief periods. This method is useful for identifying and correcting an over-challenge condition.

b Set Internal Reference

The instrument will set its reference baseline and internal gain based upon settings stored during factory calibration for the selected aerosol reagent.

c Use Previous 100% Settings

The instrument will reset its reference and internal gain setup to the prior settings.

After successfully setting up the 100% reference, the instrument will automatically display the running mode screen and switch the sampling valve to the downstream aerosol port.

Step 7 Performing Leak Testing

The unit is now ready to perform leak testing or aerosol monitoring. To return to the main menu select the Home Menu key and press the **Enter** button (see “CHAPTER 6 Software Reference” page 39 for a full software description).



Note

If there is a concern that the zero baseline may have drifted, the operator may re-zero the instrument at any time by accessing the option in the main menu.

Reporting Modes

Summary Mode

The summary reporting mode was implemented with certifiers doing in-situ validation of high-efficiency filtration systems (HEPA & ULPA) in mind. It provides a summary of each filter tested on the USB port and, if connected, the optional thermal printer. This feature is similar to that of a particle counter.



When this reporting mode is selected, the operator has the opportunity to enter a location for the testing he is about to perform by pressing the **keyboard** function key. This field is automatically reset at the end of the test to avoid unintended duplication of locations and should be repopulated prior to subsequent testing. Remember to select the enter/return key  to save the entered information before selecting **EXIT**.



To start the reporting, the operator should press the **play/pause** function key. The header will be sent out to the ports and the acquisition of data sets will be initiated. The button LED lights up green and the data transmit icon is displayed (). A data set is sent every time the operator presses the **play/pause** function key to pause the test or at the conclusion of the test. When the test is paused, the play/pause button LED lights up yellow and the data transmit icon changes to indicate the new status (). The maximum penetration value is reset when the operator presses the **play/pause** button to resume the test, allowing the report to show all leaks present during the filter scan.



Note

If the probe is disconnected when the instrument is in play or pause, it will not synchronize with the base until the stop button is pressed.



Note

If a leak is detected while scanning, the operator should press the play/pause function key to pause the reporting and acquisition of data while he fixes the leak. Pressing the play/pause function key will also stop the effective scanning time until it is pressed again.



When the operator has concluded a test, he must press the **stop** function key to end reporting. When the key is pressed, the report footer is sent to the port and the reporting operation is terminated.

Table 2: Summary Reporting Mode Ticket

Header
Photometer Model
Unit Serial #
Calibration Due Date
Date
Field Separator
Location or Filter ID
Setup
Reagent
Actual Concentration
Upstream Value
Scanning Start Time
Field Separator
Data Set
% Leakage Alarm Value
Exceeded Alarm Value
Max % Leakage Value
Field Separator
Footer
End Time
Effective Scanning Time
Text Block

Note

If the operator powers off the instrument while a test is in progress or an error is generated by the instrument, the message “Test Interrupted” will be sent to the USB and printer ports.



Figure 6: Sample Summary Mode Reporting Ticket

```
ATI Photometer 2i
Serial #: 123456
Cal Due: 15 May 2016
Date: 18 May 2015
-----
ID: FILTER 123
Setup: Internal Ref
Reagent: PA0
Actual Con.: -
Upstream Val: 100
Start Time: 12:00
-----
Leakage Alarm: 0.010%
Alarm Exceeded: No
Max Pen.: 0.0004%
-----
Leakage Alarm: 0.010%
Alarm Exceeded: Yes
Max Pen.: 0.0403%
-----
Leakage Alarm: 0.010%
Alarm Exceeded: Yes
Max Pen.: 0.0706%
-----
End Time: 12:19
Scan Time: 3 Min 24 sec
Operator:
```

Monitoring

The monitoring mode reporting function is similar to the summary mode reporting function. It differs in the content and format of the data set and footer. In this mode, the data is only available on the USB port. The data set is described in the following table.



Note

In Monitoring mode, pausing data set collection is not available.

Table 3: Monitoring Reporting Mode Ticket

Header			
Photometer Model			
Unit Serial #			
Calibration Due Date			
Date			
Field Separator			
Location or Filter ID			
Setup			
Reference Used			
Actual Concentration			
Upstream Value			
% Leakage Alarm			
Start Time			
Field Separator			
Data Set			
Time	Leakage Alarm	Alarm Exceeded	% Leakage Value
Footer			
Field Separator			
End Time			
Field Separator			

Figure 7: Sample Monitoring Mode Data Output

```

ATI Photometer 2i
Serial #: 123456
Cal Due: 15 May 2016
Date: 18 May 2015
-----
ID:
Setup: Internal Ref
Reagent: PAO
Actual Con.: -
Upstream Val: 100
Start Time: 09:19:00
-----
Timestamp, Leakage Alarm, Alarm Exceeded, Maximum Penetration
4, 0.010%, No,0.0046%
8, 0.010%, No,0.0049%
12, 0.010%, No,0.0053%
16, 0.010%, No,0.0052%
20, 0.010%, No,0.0054%
24, 0.010%, No,0.0053%
28, 0.010%, No,0.0054%
32, 0.010%, No,0.0054%
36, 0.010%, No,0.0053%
40, 0.010%, No,0.0053%
44, 0.010%, No,0.0051%
48, 0.010%, No,0.0052%
-----
End Time: 09:19:48
-----

```

Continuous

The continuous reporting mode will output one % leakage reading approximately every second to the USB port of the instrument. The data consists of the penetration value followed by a comma.



Note

The Continuous reporting mode provides a data output identical to the legacy equipment TDA-2G and TDA-2H. To use an existing data acquisition system with the 2i adjust the port settings as described in “Connecting the Interface Ports” page 22.

Alarms Modes and Set Point

Alarm Set Point

The alarm set point will trigger the selected alarms when the % leakage measured exceeds the set point.

The operator can change the set point by selecting the alarm set point option and pressing the **Enter** button.



Note

The Alarm Set Point option is not accessible while the instrument is setting up to the 100% Upstream Concentration, while navigating the main menu or once data acquisition has been started in summary or monitoring reporting modes.

Alarm Modes

There are three types of alarms available on the 2i: audible, visual and vibratory. The alarms will become active when the measured % Leakage value exceeds the Alarm Set Point. The user can select which alarms are enabled from the Alarm menu. For a detailed description of the different alarms, see “Alarms” page 47. The operator can quickly mute the activated alarm by pressing the **Mute** button.



Note



The Mute function will disable the audible and vibratory alarms if they are enabled but will not affect an enabled visual alarm. The alarms revert back to their original state when the **Mute** button is pressed again.

Icons

The following table describes the different icons displayed on the 2i user interface.

Table 4: Icons Description

Icon	Displayed when ...
	The optional thermal printer is plug into the instrument.
	A computer is interfaced with the USB port.
	The Upstream Aerosol Noise Suppression (UANS) is selected.
	The Downstream Aerosol Noise Suppression (DANS) is selected.
	The Continuous reporting function is selected.
	The Monitoring reporting function is selected.
	The Summary reporting function is selected.
	The <i>iProbe</i> is connected.
	The mute function is enabled.
	The Audible alarm is enabled.
	The Audible alarm is disabled.
	The Vibratory alarm is enabled.
	The Vibratory alarm is disabled.
	The Visual alarm is enabled.
	The Visual alarm is disabled.
	The instrument is sending data to the USB and Printer port.
	The data transmission to the USB and Printer port is paused when in Summary reporting mode.
	Toggle the running mode and the main menu on the <i>iProbe</i> .

CHAPTER 6

Software Reference

This section describes the embedded operating software supplied with the 2i Aerosol Photometer. It includes the following sections:

- ☐ A general description of the 2i software and user interface hardware
- ☐ Instructions for making selections or typing entries
- ☐ An overview of the menus and options
- ☐ Detailed reviews of all the functions and screens
- ☐ A list of error messages

Refer to **CHAPTER 5, Operating the 2i: Basic Operation** for a description of the basic procedure to be followed to perform a filter test.

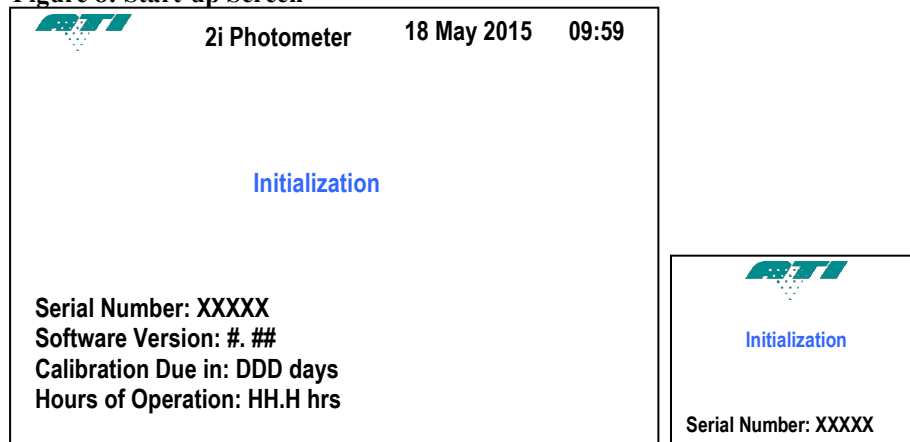
Software Description

The software controls all aspects of instrument, including reading the forward light scattering photometer, flow meter and associated pressure transducer and temperature sensor, as well as controlling the sample valve manifold and outputting test data.

Start-up Screen

The software version as well as other useful information is displayed during the instrument initialization. The message block located in the bottom left corner of the screen is similar to the following:

Figure 8: Start-up Screen



“Serial Number” is your instrument's unique identifier and is assigned during the manufacturing process.

“Software Version” will have a numeric character as the leading number followed by a decimal point and one or more numbers, representing the revision level (e.g., 1.2 or 1.23).

“Calibration Due in” indicates the number of days remaining until the manufacturer's recommended calibration for the instrument.

“Hours of Operation” indicates the amount of run time for the instrument since the last calibration.

Making Entries

Entering Numerical Values

After highlighting the desired option to modify, the operator should move the selection to the arrow representing his desired action. The arrow pointing up will increase the selected value while the arrow pointing down will decrease it. To change the value use the **Enter** button until the display indicates the desired value. To save the setting, move the cursor back to the highlighted selection and using the arrows select the **Save** option. Press the **Enter** button to validate the choice.

Turning Options Flags On or Off

There are two types of flags in the 2i software. The first type is used to toggle an action (ON or OFF) or change the status of an option (enable/disable) while the second type is used to set the status of a flag from a list of possible choices.

The first type is a square box (also called a check box) and is used to toggle an action ON or OFF. Changing the state is accomplished by selecting the square and pressing the **Enter** button. Depending on the context, the check box status might not be saved in memory and exiting the screen will reset it to its normal operating state. A checked square indicates a selection (or ON state, ☒) while the empty square shows the option deselected (or OFF state, ☐)

The second type of flag is a circle (also called radio button) and is used to enable (⊙) or disable (○) a flag and the resulting choice is stored in memory. When this option is present, only one of the radio buttons within the group can be selected by pressing the **Enter** button. It is used when multiple choices are available but only one choice can be made.

Using the Alphanumeric Keypad

Prior to starting a test in summary or monitoring reporting mode, the operator can enter a filter/location ID using the integrated alphanumeric keypad. The operator must press the keypad function key to bring up the keypad on the screen.

Navigate to a character using the arrow keys and press **Enter** to select it. To toggle between the alpha and numerical keypads, select the “1 2 3” or the “A B C” selection and press **Enter**.

When the operator has finished entering his selection, he may select the enter key “↵” or the “Exit” key.

Figure 9: Alphanumeric Keypad

A	B	C	D	E	F	G	H	I	J
K	L	M	N	O	P	Q	R	S	←
,	T	U	V	W	X	Y	Z	.	↵
1	2	3	S	P	A	C	E	E	x i t

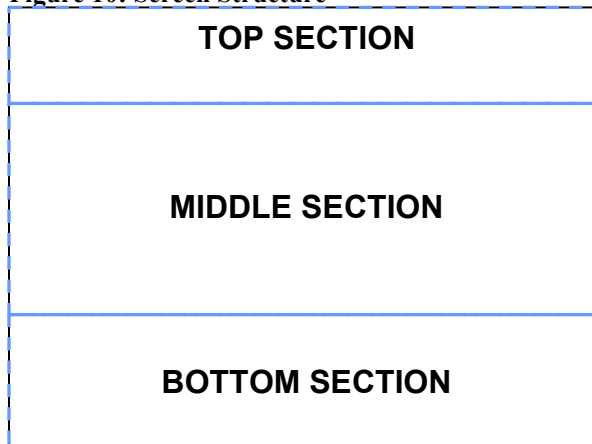
1	2	3	4	5	6	7	8	9	0
\$	~	!	@	#	%	^	&	*	←
<	>	{	}	[	]	:	;	`	↵
A	B	C	S	P	A	C	E	E	x i t

General Screen Structure

The screen is generally divided in three sections:

- The top section of the screen provides the user with an indication of the date and time as well as an icon tray indicating the status of peripherals and some setup selections.
- The middle section contains the actual menu items or the penetration display.
- The bottom section contains quick access to the most commonly used functions.

Figure 10: Screen Structure

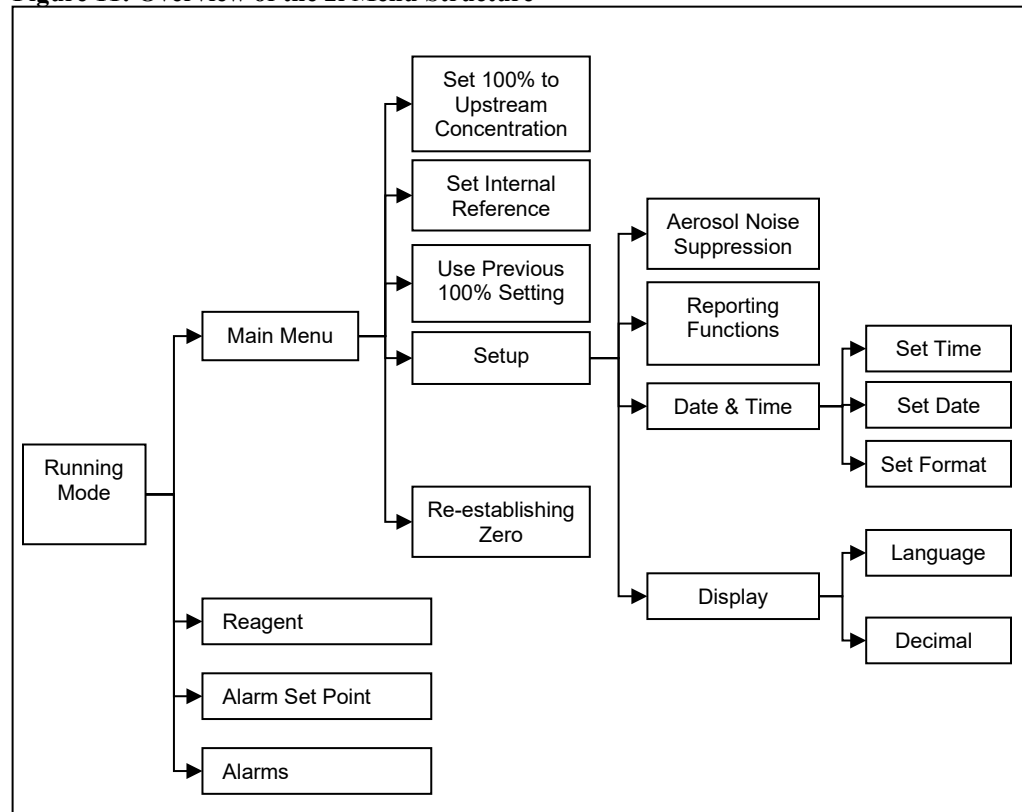


Menu Structure and Options

Menu Structure

The following figure gives an overview of the 2i menu structure. Menu depth has been limited to facilitate the navigation between the different options.

Figure 11: Overview of the 2i Menu Structure



Run Mode Screen

Figure 12: Running Mode Screenshot

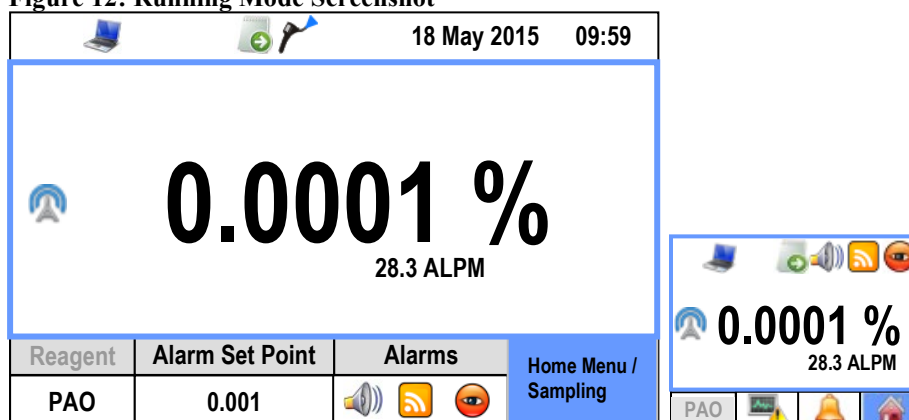


Table 5: Running Mode Options

Description	Function
Alarm Set Point	Allows the operator to view and/or change the instrument alarm set point.
Alarms	Allows the operator to view and/or select which alarms are active.
Home Menu / Sampling	Allows the operator access to the Main Menu and Sampling mode.

Top Level Menu Options

Figure 13: Main Menu Screenshot

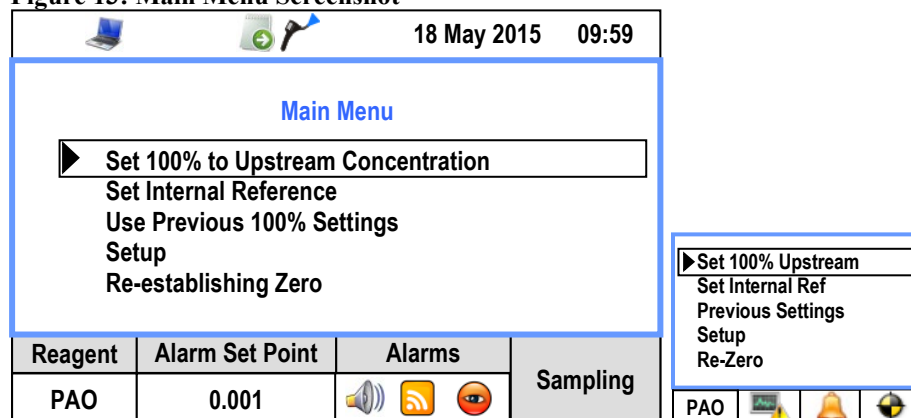


Table 6: Main Menu Options

Description	Function
Set 100% to Upstream Concentration	.
Set Internal Reference	.
Use Previous 100% Settings	.
Setup	.
Re-establishing Zero	.
Reagent	

Alarm Set Point

Changing the alarm set point

Figure 14: Setting the Alarm Set Point Screenshot

The screenshot shows a software interface for setting an alarm. At the top, there is a status bar with a laptop icon, a green arrow icon, the date '18 May 2015', and the time '09:59'. Below this is a large rectangular area titled 'Alarm Set Point' in blue. Inside this area, the value '0.001' is displayed next to two small square buttons with upward and downward arrows. At the bottom of this area are three buttons: 'Cancel', 'Default', and 'Save'. To the right of the main area is a smaller, semi-transparent floating window also titled 'Alarm Set Point'. It contains the same '0.001' value and arrow buttons, and a 'Default' button. At the bottom of the floating window is a row of icons: a red 'X', a green checkmark, and a green bell. Below the floating window is a horizontal bar with the label 'PAO' and several small icons including a green arrow, a yellow bell, and a red alarm bell.

Table 7: Alarm Set Point Options List

Parameter	Function	Icon	Limits
Alarm Set Point	Change the alarm threshold for % leakage.	N/A	0.001 to 100

Alarms

Changing the alarms selection

Figure 15: Setting the Alarms Screenshot

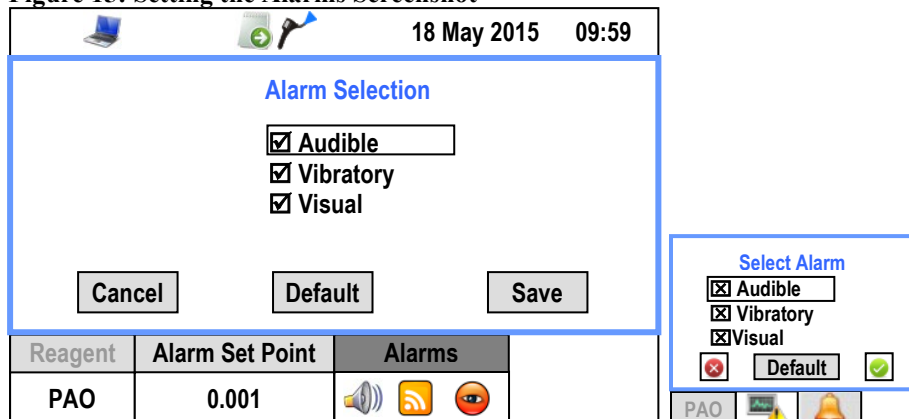


Table 8: Alarm Selection Options List

Parameter	Function	Icon enabled	Icon disabled
Audible	Audible alarm on the base unit and the probe.		
Vibratory	Vibratory alarm in the probe		
Visual	Visual alarm on the screen of the base unit and the probe		

Set 100% to Upstream Concentration

When selecting this method to set up the instrument, the user is guided through the process by a series of screens. This section describes the different screens.



Note

It is unnecessary to change the internal reference value when setting the 100% upstream concentration. The internal reference is set to 100ug/L for the reagent in use for display on the LCD main screen.



Note

For measuring and correcting an over-challenge condition, HIGH should be selected as the internal reference to allow displaying concentrations of up to 600-ug/l.

Instructions

This first screen prompts the user to verify connection of the aerosol line to the upstream port as well as the reagent selection. To continue setting up the instrument using upstream aerosol, select **Proceed** and press **Enter**. To return to the main menu and change you selection, select **Back** button and press **Enter**.

Figure 16: Set 100% to Upstream Concentration Initial Screenshot

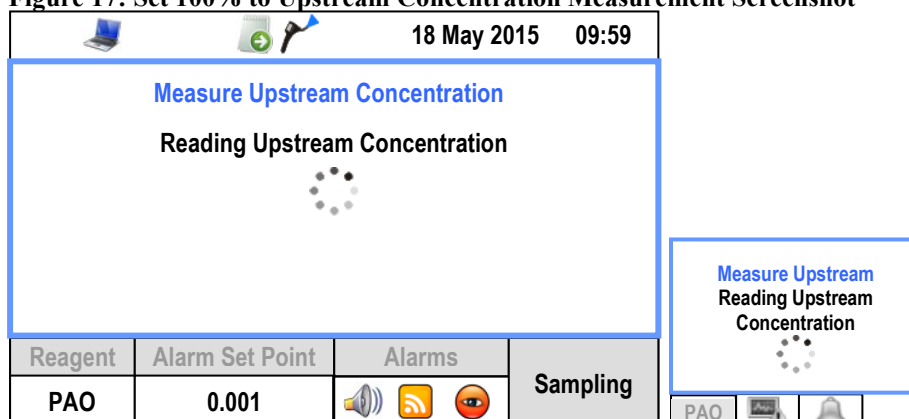
Reagent	Alarm Set Point	Alarms	Sampling
PAO	0.001		Sampling

Reagent	Alarm Set Point	Alarms	Sampling
PAO	0.001		Sampling

Measuring the Upstream Aerosol

After the operator selects **Proceed**, the instrument will attempt to set the 100% response level to the upstream aerosol. An animated icon will be displayed on the screen during this operation. During this operation, the reagent, alarm set point and alarms are disabled.

Figure 17: Set 100% to Upstream Concentration Measurement Screenshot



Accepting the Result

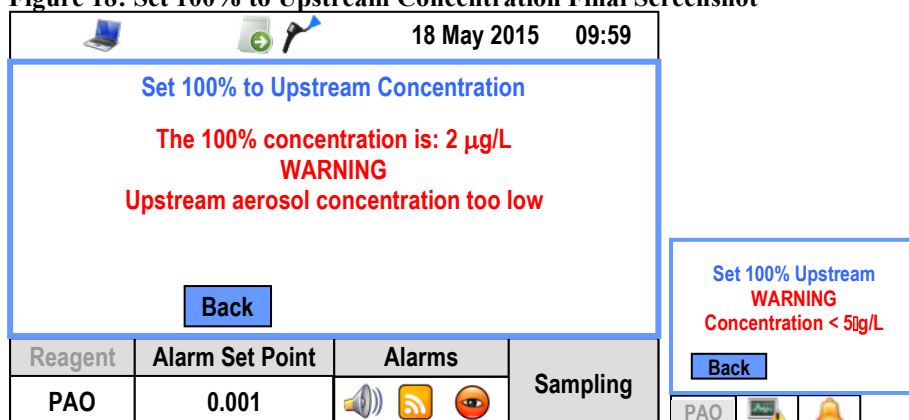
Once the instrument has set its reference to the upstream aerosol, the calculated concentration will be displayed as well as an estimate of the aerosol stability.

Aerosol Concentration Result Too Low

An aerosol concentration that is below the minimum level (< 5-ug/l) required for setting the 2i 100% will result in a message as shown in Figure 18. Adjust the aerosol source in use to achieve an acceptable upstream aerosol challenge concentration.

Aerosol concentrations that are low but still acceptable (between 5 and 10-ug/l) will display a similar message but including an option to **Proceed** if desired.

Figure 18: Set 100% to Upstream Concentration Final Screenshot



Aerosol Concentration Too High

If the aerosol concentration sampled is greater than the 2i units measurement range, **HIGH** should be selected as the internal reference reagent setting. Use of the **HIGH** setting will allow sampling and quantification of aerosol concentrations up to 600-ug/l allowing aerosol source adjustment to obtain an appropriate level.

Set Internal Reference

Establishes the unit's base 100% response based upon gain settings stored during factory internal reference calibration. When selecting alternative internal reference reagents, with the exception of **HIGH**, the operating program will automatically re-zero the instrument.

Figure 19: Select Reagents Screenshot

Reagent	Alarm Set Point	Alarms	Sampling
PAO	0.001	  	

Available Aerosol Reagent Selections

The aerosol reagent selections available are PAO, DOP (DEHP), DOS (DEHS), User Defined, (*not shown in Figure 19 above* Paraffin, High, Ondina). Additional information on any of the above reagents may be obtained by contacting ATI Customer Service: USA +1 (410) 363-9696 or info@ATItest.com; UK +44 (0) 1462 676446 or salesUK@ATItest.com . The High selection is used, along with the “Setting 100% to Upstream Concentration” selection, to briefly sample and quantify aerosol concentrations up to 600-ug/l.

Figure 20: Set Internal Reference Screenshot

Reagent	Alarm Set Point	Alarms	Sampling
PAO	0.001		

Table 9: Internal Reference Set Point

Parameter	Function	Icon	Limits
Internal Reference Set Point		N/A	5 to 120 Increment of 1

Use Previous 100% Settings

When selecting this option, the instrument will reset to the value previously entered using the “Set Internal Reference” menu option.



Note

This function does not apply if the upstream aerosol is set from a measurement (i.e., “Set 100% to Upstream Concentration” is used).

Re-establish Zero

If there is a concern that the zero baseline may have drifted, the operator may re-zero the instrument at any time by selecting this option from the main menu.

The highlighted selection will flash until the instrument has completed the re-zeroing process. Once the operation is complete, the display will revert back to displaying the leakage value.

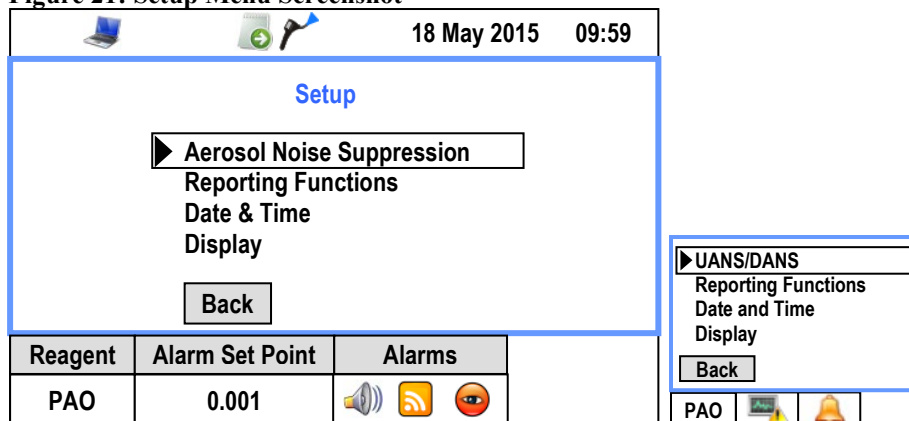


Note

When the instrument drifts too far from zero a warning will be displayed asking if the user would like to re-establish the zero.

Setup

Figure 21: Setup Menu Screenshot



Aerosol Noise Suppression



Note

The Downstream Aerosol Noise Suppression (DANS) is not available when the *iProbe* is connected to the instrument. This prevents the user from accidentally skewing results by suppressing actual readings in the downstream mode.

Upstream Aerosol Noise Suppression (UANS)

The Upstream Aerosol Noise Suppression mode is selectable by the operator when using the upstream port during measurement, not while setting 100%. When poor upstream mixing makes the measurement of the upstream concentration difficult, the noise suppression should dampen these variations.

An icon indicates when UANS is ON. The default condition is ON. Power cycling the unit will restore the instrument UANS mode to the default condition, ON.

Downstream Aerosol Noise Suppression (DANS)

The Downstream Aerosol Noise Suppression mode is selectable by the operator when performing non-scanning applications on each port. The DANS applies an averaging function on the data collected. It is not available when the probe is connected.

An icon indicates when DANS is ON. The default condition is OFF.



Note

When the operator connects the probe, the DANS function will automatically be disabled if it was previously selected. This will preserve the integrity of the test results while performing a filter scan.

Figure 22: Aerosol Noise Suppression Screenshot without Probe

Reagent	Alarm Set Point	Alarms
PAO	0.001	

Figure 23: Aerosol Noise Suppression Screenshot with Probe

Reagent	Alarm Set Point	Alarms
PAO	0.001	

Noise Suppression

☐ UANS 30s

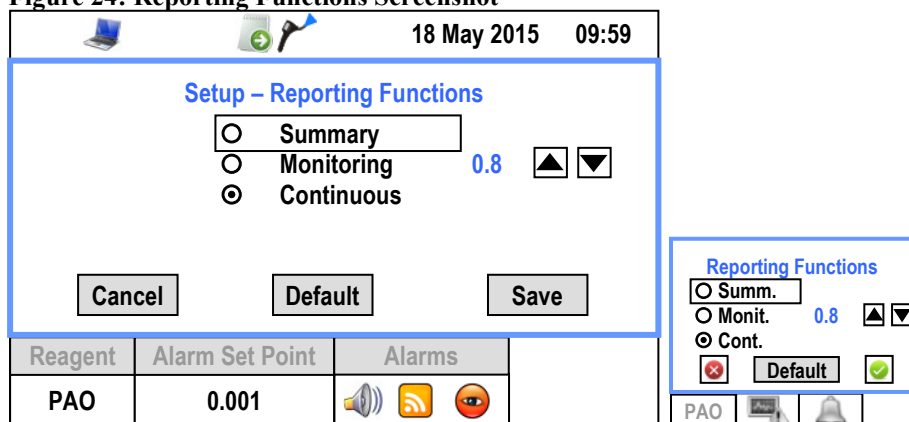
PAO

Table 10: Noise Suppression Options List

Parameter	Function	Icon	Limits
UANS	Dampens variations in upstream aerosol measurements		30 to 120 s Increments of 10 s
DANS	Applies an averaging function on the data collected.		10 to 30 s Increments of 10 s

Reporting Functions

Figure 24: Reporting Functions Screenshot



Reagent	Alarm Set Point	Alarms
PAO	0.001	  

Table 11: Reporting Mode Options List

Parameter	Function	Icon	Limits
Summary	Provides a summary of the test to the USB or Printer port.		N/A
Monitoring	Provides a summary of the test to the USB with data sets at user-defined intervals.		Increments of 0.4 sec
Continuous	Provides a % leakage reading to the USB port at approximately a 1 second interval		N/A

Date and Time

Figure 25: Date and Time Menu Screenshot

18 May 2015 09:59			
Date and Time Menu			
▶ Set Time Set Date Set Format			
Back			
Reagent	Alarm Set Point	Alarms	
PAO	0.001	  	

Date and Time Menu
▶ Set Time
Set Date
Set Format
Back

PAO   

Set Time

Figure 26: Set Time Screenshot

18 May 2015 09:59			
Setup – Time			
▶ HOUR 09 ▲ ▼ MINUTE 59 ▲ ▼			
Cancel Save			
Reagent	Alarm Set Point	Alarms	
PAO	0.001	  	

Setup Time
▶ HOUR 09s ▲ ▼
MINUTE 59s ▲ ▼
 

PAO   

Set Date

Figure 27: Set Date Screenshot

18 May 2015 09:59			
Setup – Date			
▶ Year 2015 ▲ ▼ Month 05 ▲ ▼ Date 18 ▲ ▼			
Cancel Save			
Reagent	Alarm Set Point	Alarms	
PAO	0.001	  	

Setup Date
▶ YYYY 2015 ▲ ▼
MM 05 ▲ ▼
DD 18 ▲ ▼
 

PAO   



Note

The 2i will automatically verify the entered date for compliance with leap years. If the date entered does not comply, the entry will be rejected.

Set Format

Figure 28: Set Date Format Screenshot

Reagent	Alarm Set Point	Alarms
PAO	0.001	[Speaker] [RSS] [Red Face]

Display

Figure 29: Display Setup Screenshot

Reagent	Alarm Set Point	Alarms
PAO	0.001	[Speaker] [RSS] [Red Face]

Table 12: Date and Time Menu Options List

Parameter	Function
Language	Change the default operating language of the unit.
Monitor	Menu to change the screen setup.

Figure 30: Display Setup Screenshot

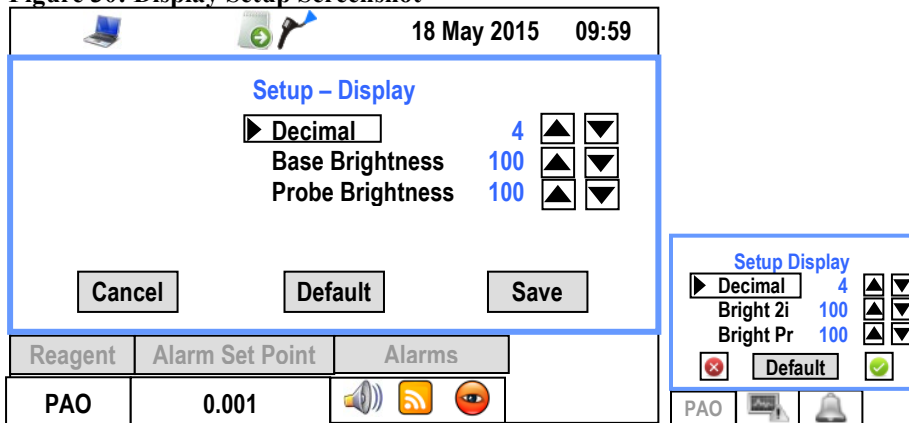


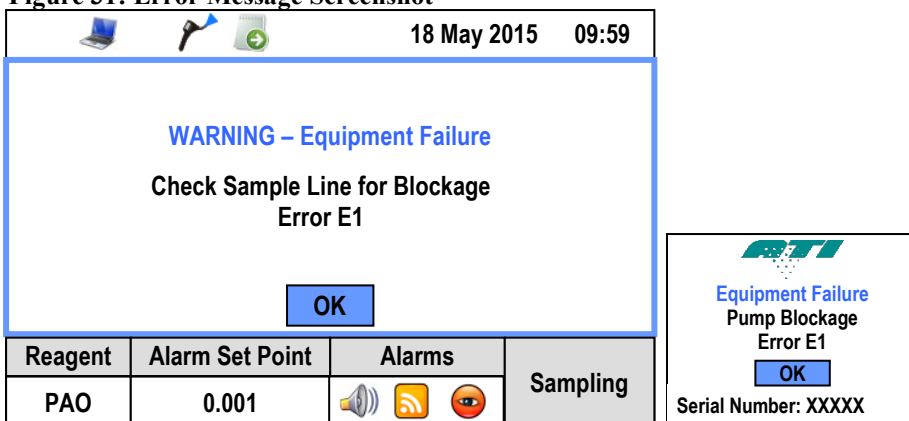
Table 13: Date and Time Menu Options List

Parameter	Function	Limits
Decimal	Displays the % Penetration with three or four decimal places.	3 or 4
Base Brightness	Adjust the base unit screen brightness.	25, 50, 75, 100
Probe Brightness	Adjust the <i>iProbe</i> screen brightness.	25, 50, 75, 100

Error Messages

The 2i has multiple error or abnormal operation checks built into the software.

Figure 31: Error Message Screenshot



When an error occurs, the operator is prompted for a course of action. Software-generated alarms require the operator's acknowledgment to proceed. This is done by pressing the **OK** button.

Table 14: List of Operator Error Messages

Error ID	Reason	Remedy
E1	Obstruction in the sample line. Maximum pump capacity reached	Refer to troubleshooting guide in appendix
E2	Unit too hot or cold for operation	Refer to troubleshooting guide in appendix
E3	PMT (photomultiplier tube) error. Call ATI	Refer to troubleshooting guide in appendix

CHAPTER 7

Application Notes

Abbreviations List

Table 15: Abbreviations List

Abbreviation	Meaning
g	Grams
l	Liter
μ	micro (1×10^{-6})
m	milli (1×10^{-3})
μg/l	micrograms per liter
mg/m ³	milligrams per cubic meter
lpm	liters per minute
STP	standard temperature and pressure
LSC	light scattering chamber

Aerosol Correction Factors

The values in the list below are for use when substitute liquids are used in place of the liquid specified for the Factory equipment calibration and setup.

Aerosol Correction Factors used in the 2i are specified in the following table:

Table 16: Aerosol Correction Factors List

PAO Substitute Liquid	PAO Internal Reference Setting
DOP / DEHP	1.23
DOS / DEHS	1.09
Paraffin Oil	1.03
Ondina	1.00
High	1.00
User Defined	1.00



Note

Value of 1.000 indicates that the unit must be calibrated with this reagent.

CHAPTER 8

Maintaining the Photometer

Definitions and Features

The 2i Aerosol Photometer is a sturdy, solid-state electronic instrument designed to hold up under extended field use. The only moving parts are the vacuum pump, the selector valve and the ventilating fan at the rear of the chassis. Field-level maintenance is limited to replacement of the fuses and cleaning of the lint screens. Procedures for these operations are contained in this section.



Note
The internal electronics are not user serviceable. Any electronic problems must be analyzed and repaired at an authorized service center.

Intervals are defined as follow:

Day	8 hours of operation
Week	40 hours of operation
Annual	2080 hours of operation

Recommended Scheduled Maintenance¹

Daily

- Clean the aerosol ports screens. These are located in the black circular aerosol port connector on the front panel of the main unit.
- Remove any loose debris from the Scanning Probe and front panel sampling ports.

Annually

Return the 2i to a factory-authorized facility for calibration and cleaning. Please contact the ATI Customer Service Department: USA +1 (410) 363-9696 or info@ATItest.com; UK +44 (0) 1462 676446 or salesUK@ATItest.com. A service date will be scheduled for your instrument at that time.



Note
A Return Authorization can also be obtained using ATI's website or by sending an e-mail requesting service information to: info@ATItest.com (USA) or salesUK@ATItest.com (UK). A customer service representative will process your information and contact you with a Return Authorization, necessary instructions and information within 48 hours.

¹ Replacement parts are available from ATI. For part numbers, refer to Table 18: Maintenance and Spare Items on page 69.

Replacing the Main Power Fuses

- Disconnect the power cord from the machine and from electrical source.
- Using a small flat blade screwdriver, open the fuse cover and remove the fuse holder from the power inlet module.
- Remove old fuses and install two new fuses with ATI part number according to Table 17: Replacement Fuses for the 2i.
- Replace the fuse holder by gently inserting it back into the power inlet module until the tabs snap back into their original location.
- Close the fuse cover.
- Reconnect the power cord

Table 17: Replacement Fuses for the 2i

For 115 V or 220 V	ATI Part Number 6400001 (5 X 20 mm, 2A, 250V, SLOW BLO)
-----------------------	--

Cleaning the Lint Screens

The aerosol port connectors on the main unit contain a wire screen to prevent fibers and large particles from being drawn into the photometer. If the screens accumulate a significant amount of debris and become partially clogged, it can interfere with the airflow and affect the accuracy of the photometer and may put an unnecessary strain on the vacuum pump.



Note
It is recommended that all screens be wiped clean with a lint-free cloth before use each day.

If the screens are punctured, replace them immediately. Spare nozzles and replacement scanning probe components can be ordered from ATI (see “APPENDIX D Maintenance and Spare Items” page 69).

CHAPTER 9

Troubleshooting Guide



Note

If any remedy listed is not effective, contact ATI for repair service.



Note – Battery Information

The battery type used in the 2i Aerosol Photometer is a 3V lithium-ion battery type CR2032.

Instrument Will Not Power Up

Probable Cause	Remedy
Power cable not plugged in	Plug power cable into an appropriate power outlet
Fuse blown	Check system fuse(s)

Error E1 – Sample Line Blockage

Probable Cause	Remedy
Excessive debris in lint screen.	Check lint screen in hose adapter and clean if necessary.
An object has been pulled into the line by vacuum pump.	Inspect probe and umbilical for foreign object. Remove object, if possible.
Probe nozzle obstructed.	Move the probe to an area free of obstructions that could prevent flow through the instrument.
Pressure transducer or thermistor damaged.	Call ATI for service.

Error E2 – Out of Temperature Range

Probable Cause	Remedy
Ambient temperature is below 5°C or above 50°C.	Move instrument to temperature in the range.
Thermistor damaged.	Call ATI for service.
Probe nozzle obstructed.	Move the probe to an area free of obstructions that could prevent flow through the instrument.

Error E3 – Photomultiplier Tube (PMT) Inoperable

Probable Cause	Remedy
No voltage to PMT	Call ATI for service.
Scattering chamber dirty or contaminated.	Call ATI for service.

APPENDIX A

Contacting ATI

For Technical Support or Application Questions

If you experience any difficulty setting up the 2i Photometer or have application questions, contact ATI: USA +1 (410) 363-9696 or info@ATItest.com; UK +44 (0) 1462 676446 or salesUK@ATItest.com.

For Customer Service

If the 2i Photometer is not operating properly, or if you are returning the instrument for service, contact ATI Customer Service: USA +1 (410) 363-9696 or info@ATItest.com; UK +44 (0) 1462 676446 or salesUK@ATItest.com. Customer Service will need this information when you call:

- ☐ The Aerosol Photometer serial number located on the Instrument Identification on the back of the machine (see “Rear Panel General Overview” page 24).
- ☐ A purchase order number (unless under warranty)
- ☐ A billing address
- ☐ A purchasing point of contact
- ☐ A technical point of contact
- ☐ A shipping address
- ☐ The preferred return shipping carrier

Use the original packing material to return the generator to ATI. If you no longer have the original packing material, you can order it from ATI or use sufficient packing material so the generator is not damaged during shipping.

APPENDIX B

Warranty

Limitation of Warranty

Air Techniques International, hereinafter referred to as ATI, warrants the equipment purchased hereunder to be free from defect in materials and workmanship under normal use and service, when used for the purpose for which it is designed, for a period of (1) one year from the date of shipment. ATI further warrants that the equipment will perform in accordance with the technical specifications accompanying the formal equipment offer.

ATI will repair or replace any such defective items that may fail within the stated warranty period, PROVIDED:

- A. That any claim of defect under this warranty is made within thirty (30) days after discovery thereof and that inspection by ATI, if required, indicates the validity of such claim to ATI's satisfaction.
- B. That the defect is not the result of damage incurred in shipment to or from our factory.
- C. That the equipment has not been altered in any way whether as to design or use, whether by replacement parts not supplied or approved by ATI, or otherwise.
- D. That any equipment or accessories furnished but not manufactured by ATI, or not of ATI design, shall be subject only to such adjustments as ATI may obtain from the supplier thereof.

ATI's obligation under this warranty is limited to the repair or replacement of defective parts with the exception noted above. If the equipment includes a scattering chamber, ATI's warranty does not extend to contamination of the scattering chamber by foreign material.

At the discretion of ATI, any defective equipment that fails within the warranty period shall be returned to ATI's factory for inspection, properly packed with

shipping charges prepaid. No equipment shall be returned to ATI without prior issuance of a return authorization by ATI.

No warranties, express or implied, other than those specifically set forth herein shall be applicable to any equipment manufactured or furnished by ATI and the foregoing warranty shall constitute the Buyer's sole right and remedy. In no event does ATI assume any liability for consequential damages, or for loss, damage or expense directly or indirectly arising from the use of ATI products, or any inability to use them either separately or in combination with other equipment or materials or from any other cause.

Service Policy

If the unit is defective or not working properly, contact ATI Customer Service to obtain a return authorization.

Contact Us

Corporate Headquarters (USA)

11403 Cronridge Drive
Owings Mills, MD 21117 USA
phone: +1 (410) 363-9696
email: info@ATItest.com

**Hours: Mon-Fri, 8:30 AM –
5:00 PM EST**

EMEA Headquarters (UK)

4 Campus Five
Letchworth Business Park
Letchworth Garden City,
Hertfordshire UK SG6 2JF
phone: +44 (0) 1462 676446
email: salesUK@ATItest.com

**Hours: Mon-Fri, 8:30 AM –
5:00 PM GMT**

APPENDIX C

Specifications

Main Unit Physical Characteristics

Dimension (L x W x H)	15.2 cm (6 in) x 15.2 cm (6 in) x 33 cm (13 in)
Weight	8.6 kg (19 lbs.)

Operational Requirements

Power	115 VAC, 60 Hz, 0.5 Amps
	220 VAC, 50 Hz, 0.25 Amps
Electrical Fuses	Two Required, 5 x 20 mm, 2A, 250V, SLOW BLO

Operating Conditions

Ambient Temperature	5°C to 50°C
Ambient Humidity	5% to 95% (non-condensing or icing)
Ambient altitude	From 0 to 10,000 ft
Storage requirements	-20 to 60° C Less than 95% Relative Humidity non-condensing

Aerosol Detection

Technique	Near Forward Light Scattering Photometer
Dynamic Range	0.0001 to 120 mg/m ³
Sample Flow Rate	Full flow through detection 28.3 liters per minute volumetric

Data Output Formats

USB Port	9600,8,1,N
Thermal Printer	Thermal Paper, 57 mm (2 ¼ in) wide

Outputs

Display	10.9 cm (4.3 in) LCD screen
Communication	USB Port

APPENDIX D

Maintenance and Spare Items

Table 18: Maintenance and Spare Items

Part Number	Description	Suggested Quantity
0800217	Scanning Probe Umbilical	1 ea
5200116	¼" ID Clear sample tubing (specify length)	12 ft
6700001	Replacement Line Cord, 120V (USA)	1 ea
T2E0-0063	Replacement Line Cord, 220V (Europe)	1 ea
6400001	Fuse, 2 amp, 5 x 20 mm	2 ea
4300236	Base Unit Quick-Connect O-ring	2 ea
1000445	Lint Trap Screen	2 ea
2500123	Thermal Paper (1 roll)	1 ea
5100001	Probe – Segment	3 ea
5100002	Probe – Male threaded end segment	1 ea
5100004	Probe – Female threaded end segment	1 ea
5100101	Probe – Male 1/8 NPT close nipple	1 ea
T2E0-0005	Probe – NSF 49:1992 nozzle (black)	1 ea
T2E0-0572	Probe – Round Isokinetic nozzle (red)	1 ea
T2E0-0798	Probe – NSF 49:2008 rectangular nozzle (blue)	1 ea

APPENDIX E

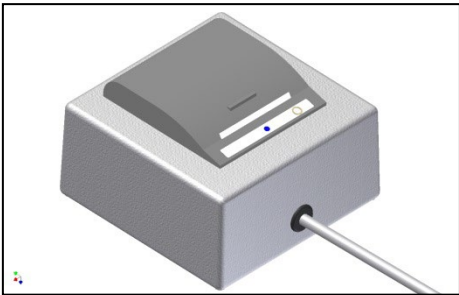
Accessories

Scanning Probe



The scanning probe allows the remote operation of the 2i. It allows access to virtually all the functionalities of the base unit from a convenient remote location.

Thermal Printer Module



The Thermal Printer module is designed to provide certifiers with a means to maintain test results traceability.

Wheeled Transport/Shipping Case

The rugged Transport/Shipping Case with its custom foam offers the best protection available for the 2i and its accessories for shipment or daily use.

12H X 24.5W X 19.5D

Carry-On/Shipping Case

The rugged Carry-On/Shipping Case with its custom foam offers the best protection available for the 2i and scanning probe for travel or daily use.

8.5H x 22.5W X 18D

Table 19: Accessories List

Description	Part Number
Scanning Probe	9300236
Thermal Printer	9300249
Wheeled Transport Case	9300243
Carry-On Case	9300258

APPENDIX F

Manual Revision History

The following is a revision history of the Operation and Maintenance Manual, P/N 1800224

Table 20: Manual Revision History

Revision	Date	Description
A	04/24/2012	
B	05/31/2012	
C	02/01/2013	Updated electrical power requirement on page 20, changed ACFM to ALPM on page 30, updated monitoring mode data to show 0.4s increments on page 35, added remark about re-zeroing the instrument after a reagent change on page 51, updated table to show 0.4s increments in monitoring, aerosol correction factors updated on page 59.
D	12/09/2014	Ondina & Finevestan added to reagent selection menu
E	05/04/2015	Removal of Printer from Monitoring mode from Table 11.
F	05/18/2015	General content review. Update of the Correction Factor table for PAO-4. Add content for HIGH reagent feature. Update case information.
G	4/29/2016	ATI Branding update
H & H.1	12/13/2016	Standardized ambient operating temperature & humidity
K	11/06/2017	Removed Declaration
L	06/07/2021	Corrected the DOP value in Table 16: Aerosol Correction Factors List
M	03/11/2025	Updated aerosol reagent calibration list and correction factors
N	10/17/2025	Updated warranty and service policy. Updated Set Internal Reference rules on page 51.

APPENDIX G

Español – Precauciones



Advertencia – Reglas Generales de Seguridad

Lea y comprenda todas las instrucciones. La falta de seguimiento de todas las instrucciones listadas abajo podrá ocasionar una descarga eléctrica, fuego o una seria lesión personal. Las advertencias, cautelas y las instrucciones discutidas en este manual de operación y mantenimiento pueden no cubrir todas las posibles condiciones y situaciones que podrían presentarse. El operador debe entender que el sentido común y la cautela son factores que no pueden incorporarse al equipo por lo que deben ser suministrados por el operador.



Advertencia – Riesgos del transporte

.



Cautela – Mantenimiento

Cuando reinserte el portafusibles en el módulo de alimentación de energía, verifique que se haya seleccionado el voltaje apropiado para su red eléctrica. El reemplazo incorrecto del fusible puede dañar a los componentes internos del equipo.



Advertencia – Riesgo Eléctrico

- Riesgo eléctrico que puede ocasionar lesiones severas o la muerte.
- El compartimento eléctrico contiene múltiples fuentes de alto voltaje. No inserte ningún objeto bajo la cubierta.



Advertencia –Equipo Dañado

- No opere el equipo con el cable o el conector dañados o luego de que el equipo ha sufrido un mal funcionamiento o ha sido dañado de cualquier manera.
- Contacte al Departamento de Servicio de ATI para obtener consejos de revisión, de reparación o de ajustes eléctricos o mecánicos.
- La falta en el seguimiento de los procedimientos prescriptos puede producir una situación riesgosa

APPENDIX H

Français – Précautions



Avertissement – Règles générales de sécurité

Lire et comprendre toutes les instructions. Ne pas suivre les instructions listées ci-dessous peut engendrer un choc électrique, un incendie ou des blessures graves. Les mises en garde, avertissements, précautions et instructions détaillées dans ce manuel d'utilisation et de maintenance ne peuvent pas couvrir toutes les situations et conditions pouvant se produire. L'opérateur doit comprendre que le bon sens et la prudence sont des facteurs qui ne peuvent pas être intégrés à cet équipement et doivent donc être apportés par l'opérateur.



Précaution – Risque lié au transport



Précaution – Maintenance

Le remplacement incorrect des fusibles peut endommager les composants internes de l'appareil.



Avertissement – Risque électrique

- Les risques électriques peuvent causer des blessures graves, voire mortelles.
- La partie électrique contient plusieurs sources à haut voltage. N'insérez aucun objet sous le couvercle.



Avertissement - Equipment endommagé

- Ne pas faire fonctionner l'appareil avec un câble d'alimentation ou une prise endommagée ou après que l'équipement ait mal fonctionné ou a été endommagé de quelque façon.
- Contactez le département Service de chez ATI pour obtenir des conseils sur l'examen, la réparation, l'ajustement électrique ou mécanique
- Ne pas suivre les procédures prescrites peut aboutir à une situation dangereuse.

APPENDIX I

中文 – 预防



警告 – 安全规则概要

阅读并理解所有的指导。不按照下面的指导可能会造成被电击，火灾或严重的个人身体伤害。这些警告，小心和在操作和维护说明书中谈到的指导不能涵盖所有的可能发生的危险的条件和环境。但必须理解安全常识和谨慎操作是一个不能建立在机器里的，必须由操作员决定的事情。



小心 – 运输危险



小心 – 维护保养

不正确的保险丝更换后，可能会损坏内部的自动过滤器测试仪的零件。



警告 – 触电

- 触电会引起严重的伤害甚至死。
- 电力供应盒包括多个高压电源，不要塞任何东西在电源供应盒的盖子下面。



警告 – 损坏的设备

- 当这个设备被损坏，有故障后，或者有一个损坏的电线或插头后不要操作这个设备。
- 联系ATI的服务部门要求给一个建议，怎样检查，维修，电子或机械的调整等。
- 不按照规定的程序可能会造成危险的情形。

APPENDIX J

Svenska – Försiktighetsåtgärder



Varning – Allmänt

Läs och förstå alla instruktioner. Fel i handhavandet kan resultera i elektrisk stöt, brand eller allvarlig personlig skada. Alla varningar som anges i denna instruktion kan inte täcka alla eventuella uppkomna situationer. Det är därför helt avgörande att operatören är medveten om dessa risker



Varsamhet – Transportrisk

.



Varsamhet – Underhåll

Felaktig säkring kan ge allvarliga skador på filtertestaren.



Varning- Elektrisitet



- En elektronisk stöt kan innebär allvarlig skada eller död.
- I elektroniken och nätdelen finns högspänning. För aldrig in någonting under skyddskåpan.



Varning- Skada apparat

- Kör aldrig enheten med skada sladd, kontakt eller vid annan felaktighet på enheten.
- Kontakta alltid ATI för rådgivning vid skada eller vid reparation och justering.
- Att inte följa dessa instruktioner kan medföra stor skada.

(This Page Intentionally Left Blank)

